

## Dangerous In Diamonds The Rarest Blooms 4 Madeline Hunter

Lockheed's SR-71 Blackbird is one of the most iconic and famous jets ever built. Assembled in secret at Lockheed's Skunkworks, the Blackbird's vital statistics remain phenomenal decades later. It holds the airspeed record for a manned jet aircraft, operated at an altitude other aircraft could barely touch and was a marvel of technical engineering. Drawing on declassified material, leading SR-71 expert Paul Crickmore reveals the history of the most fascinating of aircraft, accompanied by a range of fantastic illustrations, photographs and facts about the world's most secret spy plane.

"If Singletree's only florist didn't deliver her posies half-drunk, I might still be married to that floor-licking, scum-sucking, receptionist-nailing hack-accountant, Mike Terwilliger." Lacey Terwilliger's shock and humiliation over her husband's philandering prompt her to add some bonus material to Mike's company newsletter: stunning Technicolor descriptions of the special brand of "administrative support" his receptionist gives him. The detailed mass e-mail to Mike's family, friends, and clients blows up in her face, and before one can say "instant urban legend," Lacey has become the pariah of her small Kentucky town, a media punch line, and the defendant in Mike's defamation lawsuit. Her seemingly perfect life up in flames, Lacey retreats to her family's lakeside cabin, only to encounter an aggravating neighbor named Monroe. A hunky crime novelist with a low tolerance for drama, Monroe is not thrilled about a newly divorced woman moving in next door. But with time, beer, and a screen door to the nose, a cautious friendship develops into something infinitely more satisfying. Lacey has to make a decision about her long-term living arrangements, though. Should she take a job writing caustic divorce newsletters for paying clients, or move on with her own life, pursuing more literary aspirations? Can she find happiness with a man who tells her what he thinks and not what she wants to hear? And will she ever be able to resist saying one . . . last . . . thing?

This richly illustrated tribute to the diamond covers all facets of nature's most coveted gem.

When the outrageously wealthy Duke of Castleford is bequeathed a small piece of property that houses a modest flower shop, he encounters its owner, the mysterious Daphne Joyes—a budding rose who quickly becomes the object of his seduction.

High-temperature and high-pressure treatment of diamond is becoming an important technology to elaborate diamonds. This is the first book providing a comprehensive review of the properties of HPHT-treated diamonds, based on the analysis of published data and the work of the authors. The book gives a detailed analysis of the physics of transformation of internal structures of diamonds subjected to HPHT treatment and discusses how these transformations can be detected using methods of optical microscopy and spectroscopy. It also gives practical recommendations for the recognition of HPHT-treated diamonds. The book is written in a language and terms which can be understood by a broad audience of physicists, mineralogists and gemologists.

This series offers a range of heretofore unavailable writings in English translation on the subjects of art, architecture, and aesthetics. Camus's description of the French hotel argues that architecture should please the senses and the mind.

Forced into marriage to the very man who had ruined her reputation, a penniless Alexia Welbourne is unaware that Hayden Rothwell, her new husband, has unexpected and secret motives for his seduction and marriage. By the author of *Lady of Sin*. Original.

Set amid the elegant châteaux of Belle époque France and the closely guarded world of nineteenth-century Persian women, *Courtesan* unfolds with the breathtaking cinematic sweep and stunning visual grandeur of an epic film. At its heart are three unforgettable women: Madame Gabrielle, the courtesan whose fateful liaison with the shah of Persia reverberates in the lives of her daughter, Françoise, and her rebellious and brave granddaughter, Simone, whose journey plunges her into the cutthroat diamond trade, where the secrets of an ancient culture may hold the truth she desperately seeks.

Summer, 1193. England is in turmoil, and a great tournament is scheduled near the border of Scotland and England. The greatest knights and lords from England, Scotland, Ireland, and France have gathered to compete for a great prize. There will be celebrations and jousts and feasting. It will be an exhibition of chivalry and warrior skills, a breeding ground for treason...and for love. They call him The Devil's Blade and say that the fires of hell burn in him when he wields his sword. It might be midsummer when Zander arrives at the tournament, but there is winter in his soul. Battle-hardened and war-weary, he intends to amass spoils, win the champion's prize, and find a wealthy wife. Then he discovers that Elinor of York has accompanied her father to the tourney. He desired her as a youth, and soon learns that he still does. But whatever he will ever have of her will have to be seized in secret, before the tournament ends. Elinor was born a lady, but the last years have impoverished her. She now sews for coin, and takes care of her lame, aging father, a knight who blames Zander for his diminished fortunes and health. She should ignore the handsome knight whom she teased when they were young, but his magnetism draws her closer. He is not for her—he is her father's enemy and she has no dowry. Yet he evokes sweet memories, deep emotions, and a heart-wrenching dilemma—Can she keep her father from issuing the challenge that will leave one of the men she loves dead?

"From the author of *Once Upon a Wine*, a new novel set in the charming seashore town of Black Dog Bay, Delaware. When Jocelyn Hilliard finds herself named legal guardian for the late Mr. Allardyce's pack of prized Labrador retriever show dogs, her world is flipped upside down. She's spent her entire life in Black Dog Bay, Delaware, but never expected to be living the pampered life of a seasonal resident in an oceanside mansion with a generous stipend. But her new role isn't without its challenges: the dogs (although cute) are difficult to manage, her boyfriend leaves her, and suddenly she's contending with her late benefactor's estranged son, Liam, who thinks he's entitled to the inheritance that was left to the dogs. But Jocelyn has worked too hard, and her mother has sacrificed too much, for her to back down without a fight. She uncovers Mr. Allardyce's secrets, connects with her mother on new levels, and learns more about her own father's legacy while trying to find common ground with Liam. As Jocelyn fights to keep her new fur-family together, she is faced with a new rival who threatens to take everything"—

From acclaimed New York Times bestselling author Madeline Hunter comes a dazzling tale of untamed passion, the first in a delicious quartet of regency romances... Armed with her cousin's gun, Audrianna travels to an inn in Brighton to confront the mysterious "Domino", a man who claims to have information that could clear her deceased father's once good name. But the handsome man of commanding sensuality who shows up is not the Domino at all, but Lord Sebastian Sommerhays—one of her father's persecutors. And when the gun accidentally fires, the secretive situation suddenly becomes mortifyingly public... There is only one way out of the scandal that erupts, and so these two passionate and headstrong adversaries find themselves joined in a marriage of necessity. Expecting a practical alliance, Audrianna quickly discovers she is helpless to resist Sebastian's seductive persuasions as he teaches her the meaning of desire. But she remains determined to exonerate her father, even if it means risking her life, her marriage—and her heart.

DON'T MISS BRIDGE OF CLAY, MARKUS ZUSAK'S FIRST NOVEL SINCE THE BOOK THIEF AND AN UNFORGETTABLE AND SWEEPING FAMILY SAGA. From the author of the

extraordinary #1 New York Times bestseller *The Book Thief*, *I Am the Messenger* is an acclaimed novel filled with laughter, fists, and love. A MICHAEL L. PRINTZ HONOR BOOK FIVE STARRED REVIEWS Ed Kennedy is an underage cabdriver without much of a future. He's pathetic at playing cards, hopelessly in love with his best friend, Audrey, and utterly devoted to his coffee-drinking dog, the Doorman. His life is one of peaceful routine and incompetence until he inadvertently stops a bank robbery. That's when the first ace arrives in the mail. That's when Ed becomes the messenger. Chosen to care, he makes his way through town helping and hurting (when necessary) until only one question remains: Who's behind Ed's mission? From the New York Times bestselling author, "an intelligent, fast-paced romance, chock-full of sensuality and spiced with mystery" (Publishers Weekly). **NOTORIOUS NOBLEMAN SEEKS REVENGE** Name and title: Adam Penrose, Duke of Stratton. Affiliation: London's elite Society of Decadent Dukes. Family history: Scandalous. Personality traits: Dark and brooding, with a thirst for revenge. Ideal romantic partner: A woman of means, with beauty and brains, willing to live with reckless abandon. Desire: Clara Cheswick, gorgeous daughter of his family's sworn enemy. **FAINT OF HEART NEED NOT APPLY** Clara may be the woman Adam wants, but there's one problem: she's far more interested in publishing her women's journal than getting married—especially to a man said to be dead-set on vengeance. Though, with her nose for a story, Clara wonders if his desire for justice is sincere—along with his incredibly unnerving intention to be her husband. If her weak-kneed response to his kiss is any indication, falling for Adam clearly comes with a cost. But who knew courting danger could be such exhilarating fun? Madeline Hunter's novels are: "Brilliant, compelling . . . An excellent read." —The Washington Post "Mesmerizing." —Publishers Weekly "Pure passion." —Booklist Bonus content included in this digital edition

Somewhere in the Australian outback, on land left to her by a late relative she never met, American photographer Erin Windsor believes a diamond mine might be waiting with the promised yield of millions of dollars in raw gems. But the old man took its location with him to the grave. Erin's not the only one in the hunt, though she's easily the least ruthless...and most vulnerable. Blood will stain the trail to a precious, well-hidden secret, and she must turn to Cole Blackburn for help or face the killing night alone. A geologist and a walking mystery with ties to powerful forces that are now Erin's enemies, Cole is a dangerous man to trust, but she has no choice. Because life is too short to throw away your dreams, no matter how treacherous the pursuit of them might be. And death is forever.

Duke of Castleford, bangsawan bejat yang hanya bersedia bebas dari pengaruh alkohol pada hari Selasa, tiba-tiba menerima warisan dari kerabatnya berupa beberapa bidang tanah yang salah satunya adalah *The Rarest Bloom* yang ditempati oleh seorang wanita cantik jelita bernama Daphne Joyes. Selalu mendapatkan apa yang diinginkan, Castleford berusaha melancarkan rayuan-rayuan dan hadiah-hadiah mahal untuk mendapatkan Daphne, tapi upayanya tidak membuahkan hasil. Daphne menolak menjalin hubungan dengannya. Daphne Joyes, pemilik usaha bunga bernama *The Rarest Bloom*, mengira dengan menepis rayuan-rayuan Castleford, sang duke akan segera melupakannya dan kembali ke kehidupan kelim pria itu. Tapi kenyataan berbicara lain, Castleford mulai menyelidiki masa lalu yang Daphne tutup rapat-rapat. Dan rupanya masa lalu mereka berpusat pada satu pria yang berbahaya.

English translation (1561) of the 1528 text which portrays Renaissance court society in Italy

*Fluids in the Earth's Crust* explores the generation and migration of fluids in the crust and their influence on the structure. This book also deals with the collection and concentration of these fluids into commercially possible reservoirs or their fossil trace formed as ore bodies. Chapter one of this book discusses fluid motion and geochemical and tectonic processes. It then defines fluid, discusses the rocks in the surface environment, and provides evidence of the changes of a rock's position and the motion of fluids. This book also explores the chemistry of natural fluids, including the composition of ocean water; pore water and deep-drill fluids; metamorphic fluids; fluid inclusions; and magmatic fluids. Volatile species in minerals, such as water, carbon and carbon dioxide, chlorine, fluorine, sulfur, oxygen, and nitrogen and other inert gases, are presented in this book. Other chapters in this book cover the solubility of minerals and physical chemistry of their solutions; the metamorphic reactions and processes; buffer systems; rock deformation; crustal conditions; dewatering of crust; and diapirism. The last part of the book discusses fluids, tectonics, and chemical transport. This book will be of great value to mining and oil geologists, as well as to pure geologists.

**CRITICAL THINKING: A USER'S MANUAL** offers an innovative skill-based approach to critical thinking that provides step-by-step tools for examining arguments. Users build a complete skill set by recognizing, analyzing, diagramming, and evaluating arguments. Later chapters encourage application of the basic skills to categorical, truth-functional, analogical and inductive, and causal arguments as well as fallacies. Exercises throughout the book engage readers in active learning, integrate writing as part of the critical thinking process, and emphasize skill transference. Important Notice: Media content referenced within the product description or the product text may not be available in the ebook version.

Sinjun Sherbrooke contrives to elope with handsome Colin Kinross, the Earl of Ashburnham, whose first wife has died mysteriously

Acclaimed Canadian poet Steven Price has conjured a stunning debut novel that explores what we ask from each other, and how much we are prepared to give. Set in the city of Victoria, British Columbia, *Into That Darkness* opens at the moment when a massive earthquake hits the entire west coast with devastating results. Amid the destruction of the city, survivors are left to negotiate a calamity in which bonds of civility are pushed to their limits and often broken. When Arthur Lear hears a voice crying in the rubble, he finds himself descending deep under a collapsed building in a desperate attempt to save a young boy and his mother. But what he discovers there will change him forever — as circumstances lead him across the city's broken landscape, through the chaos of its hospitals and streets, in a harrowing search for the mother's lost daughter. Over the days that follow, Lear's very sense of humanness will be tested and compromised, as he faces the limits of himself and his fellow survivors, in his long journey home. A novel for our age of anxiety and fear, Steven Price delivers a powerful story about the physical manifestation of the darker things lurking in our culture, in ourselves.

After a record-breaking sail from China, Alexi de Warenne's moment of triumph quickly vanishes. At his welcoming party, his bewitching childhood friend Elysse O'Neill begins flirting with a shipmate, clearly punishing Alexi for his time at sea. But when Alexi finds Elysse desperately struggling in the man's arms, tragedy ensues. Within days, Alexi weds her to save her honor—and leaves her to forge a new life. Elysse de Warenne rules the ton with her wit and grace, but the whispers of "abandoned bride" follow her ruthlessly. Elysse will never reveal the truth: that she hasn't seen her husband in six years—and that they didn't even consummate their marriage! When Alexi unexpectedly returns to England, Elysse will do whatever it takes to win his heart and

claim her place at his side....

The Koh-i-Noor diamond known as the Mountain of Light, the world's largest diamond, was found in India, traveled from Golconda to the Mughal palaces in the north. Fought over, cursed at and occasionally lost, it finally reached the Sikhs in the Punjab, only to be seized by British agents eager to please young Queen Victoria. It now lies in the Tower of London where some say its curse controls the fate of the Windsor family. In *Chasing the Mountain of Light*, Kevin Rushby pursues the dramatic career of the Koh-i-Noor on a journey to the heart of Indian culture meeting dealers, smugglers, and petty crooks along the way. It's another adventure from Rushby whom the *Washington Post* recently compared to William S. Burroughs and Arthur Rimbaud. This newly reissued debut book in the Rutgers University Press Classics Imprint is the story of the search for a rocket propellant which could be trusted to take man into space. This search was a hazardous enterprise carried out by rival labs who worked against the known laws of nature, with no guarantee of success or safety. Acclaimed scientist and sci-fi author John Drury Clark writes with irreverent and eyewitness immediacy about the development of the explosive fuels strong enough to negate the relentless restraints of gravity. The resulting volume is as much a memoir as a work of history, sharing a behind-the-scenes view of an enterprise which eventually took men to the moon, missiles to the planets, and satellites to outer space. A classic work in the history of science, and described as "a good book on rocket stuff...that's a really fun one" by SpaceX founder Elon Musk, readers will want to get their hands on this influential classic, available for the first time in decades.

The powerful true story of how one woman turned outback dust into a diamond empire Within minutes of landing in Kununurra, Frauke Bolten had made up her mind to get on a plane back home to Germany. It was 1981 and the dusty frontier town was no place for a woman. However, Frauke stayed, determined to help her husband carve out a new life farming. Tragedy struck just three years later when Friedrich took his own life and she was left to raise their family alone. Twenty-six years after she sold her first necklace off the back porch, Kimberley Fine Diamonds in Kununurra is now home to one of the world's largest collections of Argyle pink diamonds, with a client list that includes Nicole Kidman and Hugh Jackman. Frauke is credited for not only pioneering an industry, but for putting the tiny outback town and its precious diamonds on the map. *A Diamond in the Dust* is a tale of love and loss, hardship and heartache, but ultimately the inspiring story of how a young girl from Germany overcame tragedy to pioneer a diamond empire in one of the most unforgiving terrains on earth.

The extraordinary #1 New York Times bestseller hailed as one of the best books of all time, is now the basis for an HBO original series beginning in Fall 2019, starring Dafne Keen, Ruth Wilson, James McAvoy, and Lin-Manuel Miranda. An *Entertainment Weekly* "All-Time Greatest Novel" A *Newsweek* "Top 100 Book of All Time" Philip Pullman takes readers to a world where humans have animal familiars and where parallel universes are within reach. A war is brewing in Lyra's world--a battle between those who would keep people in ignorance and those who are willing to fight for true freedom. Lyra is thrust into the middle of the conflict when her uncle Asriel comes to Oxford, fomenting rebellion, and when her best friend, Roger, suddenly disappears. Lyra learns that Roger was kidnapped by a shadowy organization that steals children and, it is rumored, experiments on them. To find him, she will travel to the cold, far North, where armored bears and witch clans rule . . . and where her uncle Asriel is attempting to build a bridge to a parallel world. What Lyra doesn't know, mustn't know, is that her actions will have consequences not just in her world, but in all the worlds beyond. A masterwork of storytelling and suspense, Philip Pullman's award-winning *The Golden Compass* is the first in the *His Dark Materials* series, which continues with *The Subtle Knife* and *The Amber Spyglass*.

"Pathologies of Power" uses harrowing stories of life and death to argue that the promotion of social and economic rights of the poor is the most important human rights struggle of our times.

In the sixth novel of the enchanting *Rhymes With Love* series from New York Times bestselling author Elizabeth Boyle, a nobleman falls in love with a beautiful spy he must protect... Lord Rimswell is a man of honor and absolutes. If he says something is impossible, it is. Yet his life of right and wrong is turned upside down when he finds himself in a compromising situation with the most unyielding, yet maddeningly beautiful, woman in London. If only he had not given in to the irresistible temptation to kiss her. Now he must marry her. Miss Roselie Stratton is the very definition of impossible—headstrong, outspoken, and carrying a reticule of secrets that could ruin more than her reputation. Kissing Brody is hardly the most ruinous thing Roselie has ever done as a secret agent for the Home Office...nor will she let a marriage of convenience stop her from continuing her work. Little does Roselie realize that she has underestimated Brody's resolve to keep her safe—for he has hopelessly fallen in love with her and is determined to do the impossible by stealing her heart in return. An Avon Romance

What determines whether complex life will arise on a planet, or even any life at all? Questions such as these are investigated in this groundbreaking book. In doing so, the authors synthesize information from astronomy, biology, and paleontology, and apply it to what we know about the rise of life on Earth and to what could possibly happen elsewhere in the universe. Everyone who has been thrilled by the recent discoveries of extrasolar planets and the indications of life on Mars and the Jovian moon Europa will be fascinated by *Rare Earth*, and its implications for those who look to the heavens for companionship.

The "masterful"\* New York Times bestselling author Madeline Hunter offers a quartet of delicious Regency historical romances revolving around the ladies of the *Rarest Blooms*, a London flower business where passion blossoms. Her books "are so addictive they should come with a surgeon general's warning" (*Publishers Weekly*). \*Booklist *Ravishing in Red* *Provocative in Pearls* *Sinful in Satin* *Dangerous in Diamonds*

A short, thoughtful piece by Virginia Woolf on reading. 'I have sometimes dreamt, at least, that when the Day of Judgement dawns and the great conquerors and lawyers and statesmen come to receive their rewards – their crowns, their laurels, their names carved indelibly upon imperishable marble – the Almighty will turn to Peter and will say, not without a certain envy when he sees us coming with our books under our arms, 'Look, these need no reward. We have nothing to give them here. They have loved reading.'

Includes excerpts from *Project duchess* by Sabrina Jeffries, *The most dangerous duke in London* by Madeline Hunter and *Once a laird* by Mary Jo Putney.

New York Times bestselling author Karen Ranney returns with the third heart-stirring novel in her latest series, a tale of deceit, desperate measures, and delirious desire Rose Maclain is a beautiful woman with a secret. Desperate and at her wits' end, she crafts a fake identity for herself, one that Duncan Maclain will be unable to resist. But she doesn't realize that posing as the widow of the handsome Scotsman's cousin is more dangerous than she knew. And when a simmering attraction rises up between them, she begins to regret the whole charade. Duncan is

determined to resist the tempting Rose, no matter how much he admires her arresting beauty and headstrong spirit. When he agrees to accompany her on her quest, their desire for each other only burns hotter. The journey tests his resolve as their close quarters fuel the fire that crackles between them. When the truth comes to light, these two stubborn people must put away their pride and along the way discover that their dreams of love are all they need.

Nationally bestselling author Madeline Hunter has captivated fans with unforgettable romance novels filled with suspense, seduction, mystery, and love. Now meet "the Saint" in this sizzling tale of a mysterious aristocrat, a high-spirited American beauty, and an affair that begins with an innocent temptation...and leads to the most exquisitely dangerous of seductions. Vergil Duclairc was a man used to getting his way. And as the newly appointed guardian of Miss Bianca Kenwood, he was determined to find her and bring her back to live with his family. The last thing he expected was to find his new ward scandalously costumed and employed as a theatrical singer. Bianca had no interest in giving up her independence, but there was something compelling about this handsome and brooding viscount who seemed to think he owned her and her inheritance. As she allows herself to be swept back to his country estate, she discovers that Vergil is a man of secrets and sensuality, and that she is not immune to his inscrutable charm...nor is he to hers. Suddenly, in a moment that would change everything, they are thrust into a world of dangerous intrigue, where enemies abound and only the passion that ignites between them can save them—or prove their glorious undoing.

Victor Renquist, centuries-old nosferatu leader, is called to England. Some archaeologists are excavating a burial mound, but what they will uncover is no Saxon warrior but the being once known as the Merlin. And he's not the kindly old duffer of *The Sword in the Stone*. At the Publisher's request, this title is being sold without Digital Rights Management Software (DRM) applied.

From award-winning author Madeline Hunter comes a seductive duet of novels in which true love truly conquers all... *By Arrangement* Lady Christiana Fitzwaryn was not opposed to marriage. But she demanded to be married on her own terms, not as punishment for a romantic indiscretion, and especially not to a common merchant. Yet she was in for a shock when she met David de Abyndon, a tradesman of extraordinary poise—and baffling indifference to her social status. For Christiana has no idea that she is but a prize in a royal deal between the king and a passionate man who now realizes that by winning her body, he may have lost his heart... *By Possession* For years she thought he was dead. Then Addis de Valence strode into Moira Falkner's cottage. Returned from the Crusades, the young squire who was once her hero was now her lord, a hardened man determined to reclaim the lands usurped by his stepbrother. Addis cannot afford to be distracted by a woman—even one as tempting as Moira. Yet his desire for her may be more dangerous than his deadliest battles. For by law, Moira belonged to him—but possessing her heart is another affair...

WINNER OF THE 2017 NASW SCIENCE IN SOCIETY JOURNALISM AWARD A FINALIST FOR THE 2017 PEN/E. O. WILSON LITERARY SCIENCE WRITING AWARD  
LONGLISTED FOR THE ANDREW CARNEGIE MEDAL FOR EXCELLENCE A LIBRARY JOURNAL BEST SCIENCE BOOK OF THE YEAR “[A] curiously edifying book.” —The New York Times Book Review “With the taut suspense of a spy novel, Voigt paints a vivid world of murder, black market deals, and habitat destruction surrounding a fish that's considered, ironically, to be a good-luck charm.” —Discover “[An] immensely satisfying story, full of surprises and suspense... Things get weird fast.” —The Wall Street Journal An intrepid journalist's quest to find a wild Asian arowana—the world's most expensive aquarium fish—takes her on a global tour in this “engaging tale of obsession and perseverance...and an enthralling look at the intersection of science, commercialism, and conservationism” (Publishers Weekly, starred review). A young man is murdered for his pet fish. An Asian tycoon buys a single specimen for \$150,000. Meanwhile, a pet detective chases smugglers through the streets of New York. With “the taut suspense of a spy novel” (Discover) *The Dragon Behind the Glass* tells the story of a fish like none other. Treasured as a status symbol believed to bring good luck, the Asian arowana, or “dragon fish,” is a dramatic example of a modern paradox: the mass-produced endangered species. While hundreds of thousands are bred in captivity, the wild fish has become a near-mythical creature. From the South Bronx to Borneo and beyond, journalist Emily Voigt follows the trail of the arowana to learn its fate in nature. “A fresh, lively look at an obsessive desire to own a piece of the wild” (Kirkus Reviews), *The Dragon Behind the Glass* traces our fascination with aquarium fish back to the era of exploration when naturalists stood on the cutting edge of modern science. In an age when freshwater fish now comprise one of the most rapidly vanishing groups of animals, Voigt unearths a surprising truth behind the arowana's rise to fame—one that calls into question how we protect the world's rarest species. “Not since Candace Millard published *The River of Doubt* has the world of the Amazon, Borneo, Myanmar, and other exotic locations been so colorfully portrayed as it is now in Emily Voigt's *The Dragon Behind the Glass*...a must-read” (Library Journal, starred review).

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